

## Description

POLYSTYRENE CRYSTAL 1810 is a very easy flowing crystal polystyrene designed for the injection moulding industry. The excellent processing characteristics of this grade allow for the production of articles which are very thin and/or have complex flow patterns. In extrusion, POLYSTYRENE CRYSTAL 1810 is used as a high gloss capping layer in co-extrusion.

## Applications

Transparent boxes, office equipment - tape dispensers, pen bodies, masterbatches, capping layer for various articles, internal parts for refrigerators, toys and games.

## Properties

Rheological	Method	Unit	Value
Melt flow index (200°C-5kg)	ISO 1133 H	g/10mn	20
<b>Thermal</b>			
Vicat softening point 10N (T° increase = 50°C/h)	ISO 306A50	°C	90
Vicat softening point 50N (T° increase = 50°C/h)	ISO 306B50	°C	85
HDT unannealed under 1.8 MPa	ISO 75-2A	°C	72
HDT annealed under 1.8 MPa	ISO 75-2A	°C	81
Coefficient of linear thermal expansion		mm/°C	7.10 E-5
<b>Mechanical</b>			
Unnotched Charpy impact strength	ISO 179/1eA	KJ/m <sup>2</sup>	8
Tensile strength at break	ISO 527-2	MPa	42
Elongation at break	ISO 527-2	%	2
Tensile modulus	ISO 527-2	MPa	3100
Flexural modulus	ISO 178	MPa	2900
Rockwell hardness	ISO 2039-2		L 70
<b>Electrical</b>			
Dielectric strength		kV/mm	135
Surface resistivity	ISO IEC 93	Ohms	>10 E+14
<b>Miscellaneous</b>			
Density	ISO 1183	g/cm <sup>3</sup>	1.05
Moulding shrinkage		%	0.4-0.7
Water absorption	ISO 62	%	<0.1

## General Information

- Standard properties: All tests carried out at 23°C unless otherwise stated. Mechanical properties are measured on injection moulded tests specimens.
- Bulk density: bulk density is approximately 0.6 g/cm<sup>3</sup>.
- Please refer to the Safety Data Sheet for further information.
- Please refer to the safety data sheet (SDS) for handling and storage information. It is advisable to convert the product within six months after delivery provided storage conditions are used as given in the SDS of our product. SDS may be obtained from the website: [www.totalrefiningchemicals.com](http://www.totalrefiningchemicals.com)

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