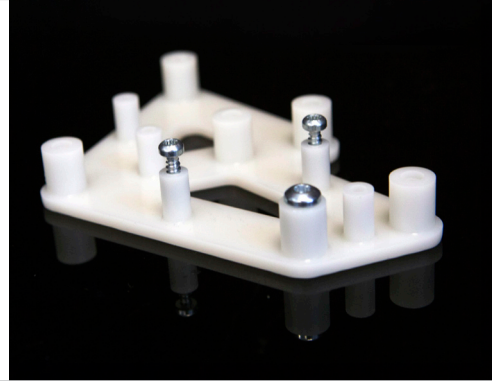


Accura® Xtreme™ White 200

Ultra tough white plastic to replace CNC machined polypropylene and ABS articles



Technical Data

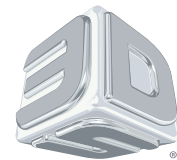
Post-Cured Material			
Measurement	Condition	Metric	U.S.
Tensile Strength (MPa/PSI)	ASTM D 638	45-50	6530-7250
Tensile Modulus (MPa/KSI)	ASTM D 638	2300-2630	334-381
Elongation at Break (%)	ASTM D 638	7-20	7-20
Flexural Strength (MPa/PSI)	ASTM D 790	75-79	10880-11460
Flexural Modulus (MPa/KSI)	ASTM D 790	2350-2550	341-370
Impact Strength (J/m /Ft-lbs/in)	ASTM D 256	55-66	1.03-1.24
Heat Deflection Temperature (°C/°F)	ASTM D 648 @ 66 PSI @ 264 PSI	47	117
		42	108
Coefficient of Thermal Expansion (μ mm/m °C / μ in/in °F)	ASTM E 831-93 30-50 °C 70-140 °C	95	53
		180	100
Water Absorption (%)	ASTM D 570-98	0.38	0.38
Glass Transition - Tg (°C/°F)	DMA, E"	52	126
Shore D		78-80	78-80

Liquid Material

Measurement	Condition	Value
Viscosity	@ 30 °C (86 °F)	650-750 cps
Penetration Depth (Dp)		4.6 mils
Critical Exposure (Ec)		8.3 mJ/cm ²
Color		White
Solid Density	@ 25 °C (77 °F)	1.18 g/cm ³
Liquid Density	@ 25 °C (77 °F)	1.12 g/cm ³

Features

- Exceptionally tough and durable
- Resists breakage and handles challenging functional assemblies
- Great for snap fits, assemblies and demanding applications
- Ideal for master patterns for vacuum casting



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